

NON Eurocopter

Work Order ID **93955**

November-28-12 7:34:43 AM

**\*93955\***

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Item ID: **D350-615-041**

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Ground Handling Wheel Modification

Start Date: 11/28/12 Start Qty: 5.00 **\*5\***

Cust Item ID:

Required Date: 11/28/12 Req'd Qty: 5.00 **\*5\***

Customer:

Reference:

Approvals: Process Plan: MLK Date: 12-12-12 Tooling:

Run Start **\*NR1\***

QC: Date: SPC (Y/N): Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
D350-615-041	B								
100		0.00							
<b>*100*</b>		0.00							
DC									
Document Control	Memo								
	Photocopy bluefile and type labels with Eurocopter part# (2 GHW Kits per box) as per PPP D350-615-041 CHG003								
110		0.00							
<b>*110*</b>		0.00							
Small Fab									
Small Fab	<u>Pick kit</u>								
	Memo								
	Assemble D2282-041 with D2282-043 as per Dwg D350-615 ***Only engage one thread on three 5/16-18-015C bolts***								
120		0.00							
<b>*120*</b>		0.00							
QC									
Quality Control	Memo								
	QC5- Inspect part completeness to step on W/O								

S 12-12-12 MLK 12-12-12 (3)

5 5x 12/12/10 12/12/10 12/12/10

(5) 12-12-10 (9)

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Required Date: 11/28/12 Req'd Qty: 5.00 **\*5\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 <b>*130*</b> QC Quality Control	QC4- 100% Inspect kits for completeness  Memo	0.00  0.00				S			
140 <b>*140*</b> Packaging Packaging	Memo Identify with Eurocopter and Dart part# using permanent ink stamp and pack for shipping as per PPP D350-615-041 Location: <u>KG 64</u> PPP Rev: _____	0.00  0.00				(S)	S	12/12/17	DAS 15 2.39 12/12/17
150 <b>*150*</b> QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00  0.00							12/12/17

WF  
12-12-17

# Picklist Print

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Work Order ID: 93955

Parent Item: D350-615-041

Start Date: 11/28/12

Required Date: 11/28/12

Parent Item Name: Ground Handling Wheel Modification

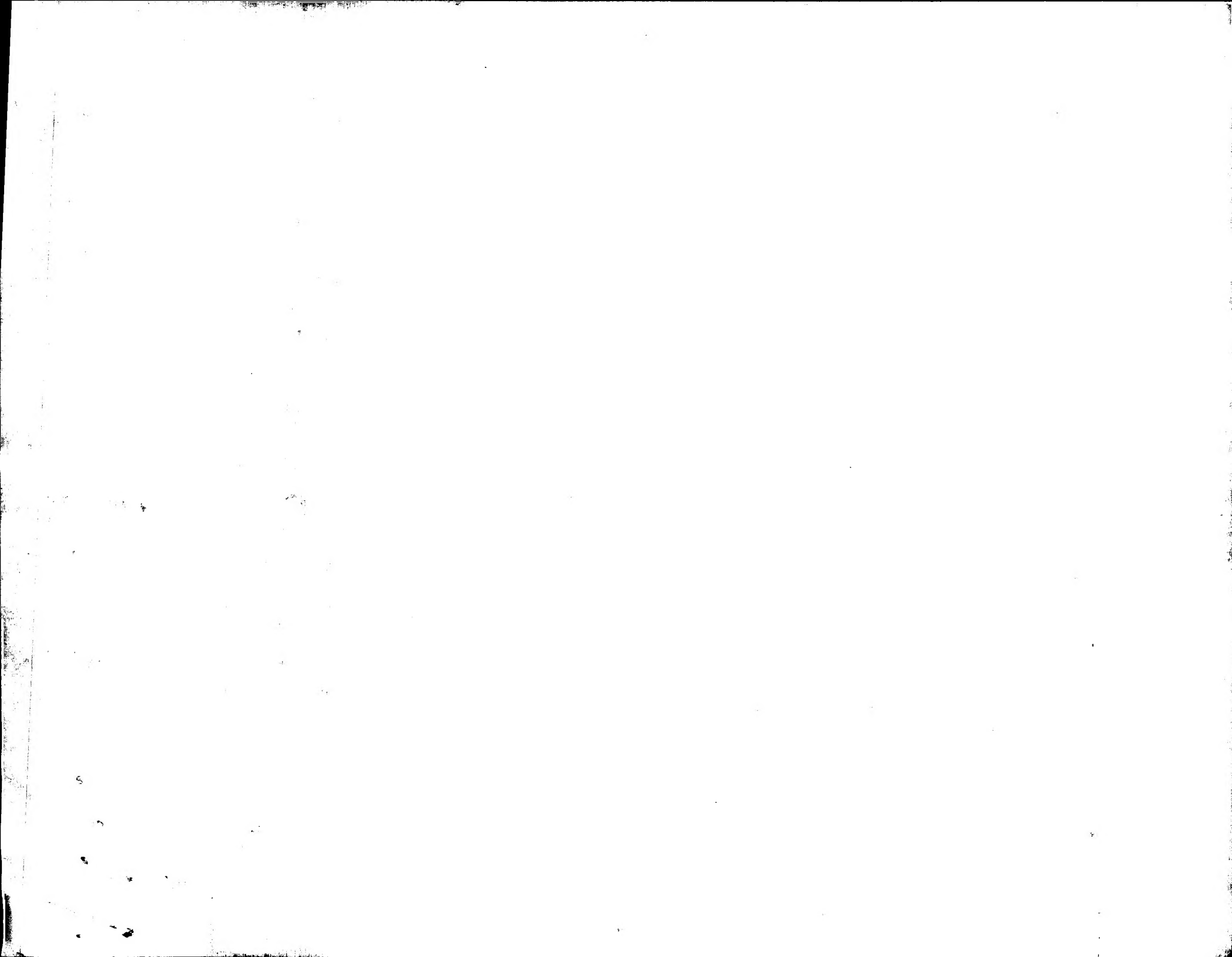
Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev:K Removed Manufacturing 05-12-05 JLM IPP Rev:L revise bom DD 10.03.18  
verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
<b>D2282-041</b> T Assembly		Manufactured	No			110	Each	36.0000	1	5		12/12/10	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		30							
				86910		4							
				91301		26							
				ST261		6							
				91669		6							
<b>D2282-043</b> Saddle Assembly		Manufactured	No			110	Each	58.0000	1	5		12/12/10	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		58							
				74934		1							
				83272		7							
				92089		50							
<b>5/16-18-015C</b> SS Bolt 5/16-18 1.5" L		Purchased	No			110	Each	271.0000	3	15		JB	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST365		271							
				119343		77							
				120208		194							
<b>D3015-3</b> Locknut		Manufactured	No			110	Each	378.0000	3	15		JB 12/12/07	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST023		378							
				78314		30							
				83565		51							
				91863		98							
				92381		199							

92381



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Work Order ID: 93955

Parent Item: D350-615-041

Start Date: 11/28/12

Required Date: 11/28/12

Parent Item Name: Ground Handling Wheel Modification

Start Qty: 5.00

Required Qty: 5.00

5/16WC  
SS Flat Washer 5/16 FW516S1

Purchased No

110 Each 342.0000

12 60 ✓ JB  
123872

Location

Loc Qty

Loc Code

ST365

342

120208

20

120262

322

7/16-14-050C

SS Bolt 7/16 5" Long (92198A672)

Purchased No

110 Each 132.0000

1 5 ✓ JB

Location

Loc Qty

Loc Code

ST375

132

117359

8

120146

124

120146

D3015-5

SS Nylock Nut 7/16

Manufactured No

110 Each 89.0000

1 5 ✓ JB

Location

Loc Qty

Loc Code

ST023

89

74906

89

74906

7/16WC

SS Flat Washer 7/16

Purchased No

110 Each 400.0000

2 10 ✓ JB 12/12/07

Location

Loc Qty

Loc Code

ST364

400

120508

400

120508

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Shop Packet Print

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**DART**

#93955

D2282-041 "T" ASSEMBLY

7/16-14-050C BOLT (1)  
7/16-14NC LOCK NUT (1)  
7/16WC WASHER (2)

5/16WC WASHER (REF)

EXISTING PUMP  
BODY

D2282-043 SADDLE  
ASSEMBLY

5/16-18-015C BOLT (1)  
5/16-18NC LOCK NUT (1)  
5/16WC WASHER (4)  
(3 PLACES)

DESIGN	<i>EW</i>	DRAWN BY	<i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED	<i>EW</i>	APPROVED	<i>EW</i>	REV. B
DATE	97.10.21	DRAWING NO.	D350-615	SHEET 2 OF 2
		TITLE	GROUND HANDLING WHEEL MOD.	SCALE
				NTS